

Troubleshooting

■When Error occurs (01, 02, 03, 04, 05, 06 errors)

Check the error number on the controller LED display.

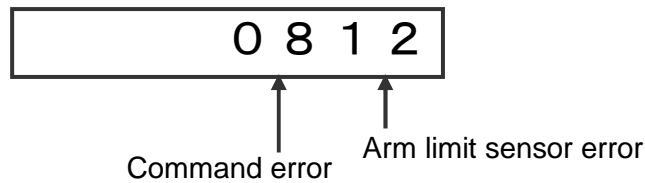
〈When error occurs〉

The last four errors are displayed in 2- digit hexadecimal number.

The latest error is shown on the leftmost side and the error history is shown in order.

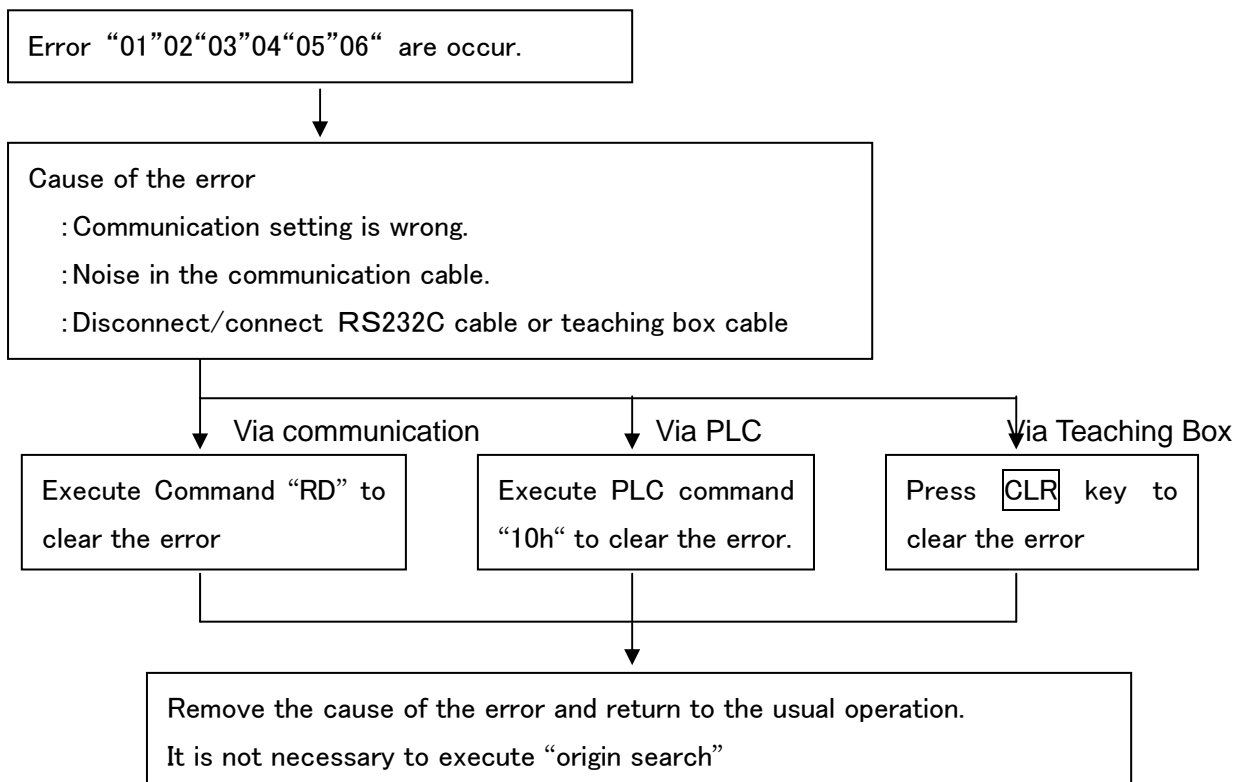
Remove the cause of the error (Refer to the below tables) and return to the normal operation.

〈Example of display〉



*When errors in the below tables occur,

Alarm code (HEX)	Error content
01h	RS485 overrun error
02h	RS485 framing error
03h	RS485 parity error
04h	RS232C overrun error
05h	RS232C framing error
06h	RS232C parity error



■ Communication setting

Communication baud rate : 9600bps

Data bit : 8 bit,

Parity : None,

Stop bit : 1 bit,

Flow control : None